



Step 1.

Setting the skeleton.

Using **screws (11)**, combine **profiles (1)**, **top (2)** and **bottom (3)** in one single carcass. Do not tighten the bolts at this step. You can do it after the step 6.

Step 2. Depends on configuration, use **bolts and nuts (17)**, set the **castors at the bottom (3)**.

Step 3.

Installing vertical mounting rails U-mark (4).

Install the vertical U-Mark rails on the main frame using the cagenuts and bolts (14).
 - set the front pair of U-Mark rails
 - match the shelf before setting the rear pair of U-Mark rails

Step 4.

Installing the back panel. Using the mounting screws (13), install the back panel (7).

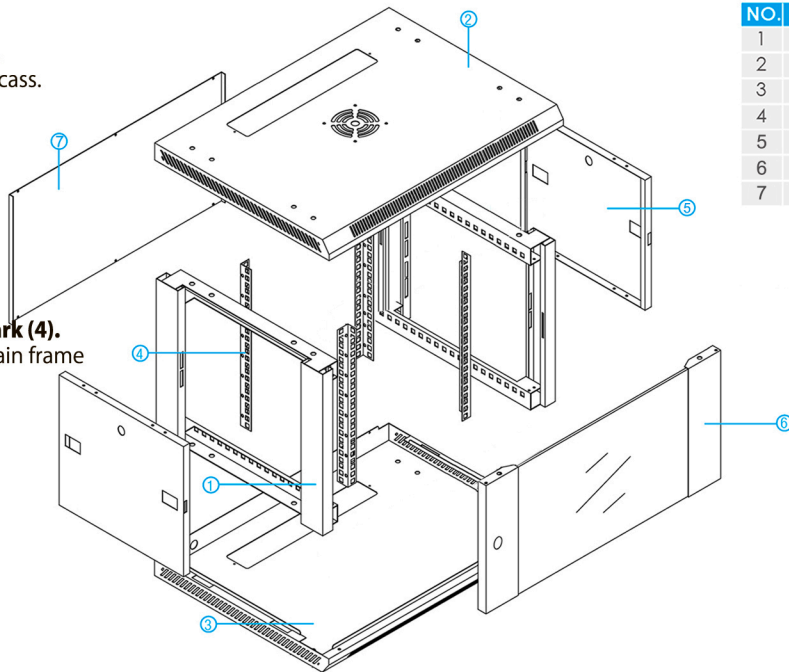
Step 5.

Install the side panel locks (15) and install the side panels (5). Snap the side panel latches.

Step 6.

Installing front door. Set the door (6) onto the metal pins.

NO.	Name	QTY	SPCCT(mm)
1	Frame	2 PCS	1.5
2	Top cover	1 PCS	1.0
3	Bottom panel	1 PCS	1.0
4	Mounting profile	4 PCS	1.5
5	Side panel	2 PCS	0.8
6	Front door	1 PCS	1.2
7	Back Panel	1 PCS	1.2



Hardware

